

OMC MEDICAL CANNABIS ESTABLISHMENT INSPECTION REPORT Medical Cannabis Program SOUTH DAKOTA DEPARTMENT OF HEALTH

605.773.3361 | 600 E Capitol Ave, Pierre | https://medcannabis.sd.gov/

Establishment Name: High Hills	Inspection Date: 6/17/2025
Establishment Type: Manufacturing	City/Zip code: Rapid City, SD 57701

During the inspection of the facility at the above address, the following observations were noted.

 $\begin{array}{cccc} \textbf{IN} - \text{In Compliance} & \textbf{OUT} - \text{Out of Compliance} & \textbf{COS} - \text{Corrected on Site} \\ \textbf{N/O} - \text{Not Observed} & \textbf{N/A} - \text{Not Applicable} \\ \end{array}$

Section 1: All Establishments

Inspection Area	Status
1. Operating Procedures 44:90:03:05- Confirm all the following SOPs	IN
are being followed on-site and are up to date.	
A. Management Plan 44:90:03:05(1)	IN
B. Site Plan 44:90:03:05(2)	IN
C. Workplace Safety Plan 44:90:03:05(4)	IN
D. Security Plan 44:90:03:05(6)	IN
E. Diversion Prevention Plan 44:90:03:05(8)	IN
F. Waste Management 44:90:03:05(9)	IN
2. Facility	
A. Lighting 44:90:04:05	IN
B. Doors and Windows 44:90:04:06	IN
C. Product Storage 44:90:04:24	IN
D. Scales 44:90:04:25	IN
3. Retail	
A. Packaging 44:90:10: 01:01 – 06	IN
 a. Exit Packaging is child resistant, tamper-proof, resealable, and opaque 	
b. Flower packaging meets the requirements of	IN

	44:90:10:02	
	c. Edible packaging meets the packaging limits and	IN
,	requirements of 44:90:10:03	
	d. Packaging of tinctures and edibles oils includes all the	IN
	requirements of 44:90:10:04	
	e. Packaging of beverages meet the requirements of	IN
	44:90:10:05	
	f. Packaging of topical products meets the requirements	IN
	of 44:90:10:06	
	ng 44:90:10:07 – 14	IN
	 All products have required labeling or establishment prints exit labels with the required 	
	information 44:90:10:07	
	b. Product labeling is clear to understand with a font no smaller than 6 point font. NONE of the required information is covered or obstructed 44:90:10:08	IN
	C. Any mandated testing results are labeled on all products, including THC content in mgs and %. 44:90:10:09	IN
	d. Labeling states length of time to take effect and length of time the effects should last. Must include effects warning 44:90:10:10	IN
	e. Labeling states any pesticides used during cultivation, all ingredients, and if applicable any solvents used in extraction. Includes allergen warning. 44:90:10:11	IN
	f. All products need to have the labeling requirements listed in 44:90:10:12	IN
	g. All products have the required warning symbols and labels listed in 44:90:10:12:01	IN
	h. Exit packaging contains identifying information required by 44:90:10:13	IN
	 None of the products labels contain any of the prohibited labeling listed in 44:90:10:14 	IN
C. Adver	tising 44:90:10:14:01 – 19- Check prior to inspection	IN
4. Security	-	
A. Came	ras	
	Placement 44:90 <u>:04:</u> 07	IN
	Number of cameras:	
	Recording 44:90:04:08- Confirm the camera system meets the 6 subsections of 44:90:04:08	IN
	Resolution:	
	Recording Storage 44:90:04:09 Days of storage/oldest dated footage	OUT
		OUT

B. Alarm System 44:90:04:10	IN
C. Employee Badges	IN
a. Establishment has provided agent identification badges that meet the requirements of 44:90:04:11	
b. Agent badges are properly displayed 44:90:04:12	IN
C. Agent badges meet the requirements of 44:90:02:04(3)	IN
D. Controlled Access 44:90:04:13	IN
E. Visitor Identification 44:90:04:14	IN
5. Record Keeping -	
A. Inventory Tracking 44:90:11:01	IN
B. Record Retention 44:90:11:02	IN
i. Daily Inventory – Product is tracked correctly per 44:90:11:03	IN
ii. Daily Transfer 44:90:11:04	IN
iii. Authorized Transfers 44:90:11:13	IN
C. Training	
i. Inventory Tracking System Training 44:90:04:16-	IN
ii. Training Certificates on site?	
iii. Security Protocols Training 44:90:04:17	IN
iv. Training to Prevent Unauthorized Sales 44:90:08:03 – Confirm the employee has been trained in all 5 subsections of 44:90:08:03 and that the training was completed prior to interaction with cardholders.	IN
D T ();	Ι
6. Transportation	15.1
A. Vehicle 44:90:04:18	IN
B. Transport Manifest 44:90:04:19 and 44:90:04:20	IN
C. Conduct During Transport 44:90:04:22- Confirm (through METRC) that all transfers have followed the standards listed in 44:90:04:22.	IN
D. Incident Notification 44:90:04:23	IN

Section 2: Co-located Facility 44:90:04:04. Co-location of medical cannabis establishments.

Inspection Area	Status
1. Facility	IN
A. Separate Ingress/Egress 44:90:04:04	IN
B. Separate Lockable Doors/Alarms 44:90:04:04(1)	IN

C. Doors Remain Locked 44:90:04:04(2)	IN
D. Signs Limit Access to Authorized Individuals	COS
44:90:04:04(2)	

Section 3: Dispensary

Inspection Area	Status
Preventing Unauthorized Access	N/A
A. Age Verification 44:90:08:01	N/A
B. Age Verification – Website or Mobile Application	N/A
44:90:08:02	
2. Record Keeping	N/A
A. Dispensary Inventory Records (44:90:11:09)	N/A
B. Daily Transaction Records (44:90:11:10)	N/A
3. Retention of Certificate of Analysis 44:90:09:04- Confirm on-	N/A
site	

Section 4: Cultivation Facility

Inspection Area	Status
1. Operating Procedures Cultivation Activities 44:90:05:01- Confirm all the following SOPS are being followed and are up to date	IN
A. Propagating and Cultivating Cannabis Plants	IN
B. Trimming, Drying, Curing, and Storing Cannabis	IN
C. Packaging Cannabis	IN
D. Transporting Cannabis to Another Establishment,	IN
E. Maintaining all Required Records	IN
2. Facility	
A. Fences and Gates 44:90:05:06	IN
a. Exterior waste storage includes opaque fence	
B. Hours of Operation 44:90:05:05	IN
3. Training Requirements -	IN
A. Operation of Agricultural, Industrial or Other Heavy	IN
Equipment 44:90:04:15	
B. Safe Application of Pesticides and Other Chemicals	IN
Used in Cultivation 44:90:05:07 –	
 Confirm the establishment has the correct 	
pesticide applicators license	
4. Packaging and Labeling Cannabis for Retail Sale	IN
5. Cultivation	

A. Equipment Safety 44:90:05:03 –All electrical equipment on site is NRTL listed	IN
B. Cultivation Area 44:90:05:04- Any cultivation of cannabis is done per the requirements listed in 44:90:05:04	IN
6. Pesticides	
A. Application of Pesticides 44:90:05:08 & 10- All pesticides on site are listed in the establishments approved SOPS and do NOT contain any unapproved active ingredients	IN
B. No unapproved pesticides physically on site at the cultivation 44:90:05:10	IN
7. Record Keeping	
A. Cultivation Facility Inventory Records (44:90:11:06)	IN
Confirm plant tags are properly attached, growth phases have been updated, etc.	
8. Sampling and Testing	
A. Mandatory Testing Prior to Transfer for Retail Sale	IN
B. Prohibited Transfer of Cannabis or Cannabis	IN
Product — 44:90:09:03 Confirm no product has been transferred incorrectly prior to testing	
C. Retention of Certificate of Analysis 44:90:09:04	IN
D. Creation of Batches 44:90:09:06- Confirm all batches meet the requirements listed in 44:90:09:06	IN
E. Storage While Awaiting Test Results 44:90:09:09	IN
a. Identification, storage, labeling, etc	
F. Receipt of Results – Remediation 44:90:09:10.	IN
a. Identification, storage, labeling, etc	

Section 4: Manufacturing Facility

Inspection Area	Status
1. Operating Procedures Manufacturing Facility 44:90:03:08-	N/A
Confirm the following SOPS are being followed and are up to date.	
A. Manufacturing Activity Diagram 44:90:03:08(5)- Confirm onsite activities match diagram approved by the department	N/A
B. Hazardous Substance Diagram 44:90:03:08(6)- Confirm onsite storage matches diagram approved by the department	N/A
C. Ventilation and Filtration System Plans 44:90:03:08(7)- Confirm systems installed match with approved plans.	N/A
2. Other Operating Procedures	
A. Manufacturing Practices 44:90:07:01 Check on-site manufacturing standards (For example: food grade contact surfaces, non-porous easily cleanable surfaces – microbials, adequate refrigeration, NRTL/inspected electrical equipment, chemical storage)	N/A

B. Work Environment 44:90:07:02 Check on-site work environment for the following- proper ventilation/controlling ignition sources, PPE, Potable Water, Fire Prevention and equipment operation training C. Prohibited Manufacturing Activities 44:90:07:04 Confirm that none of the 11 listed prohibited manufacturing activities are taking place onsite. D. Extraction Approved Operating Procedures 44:90:07:05- Confirm establishment is only performing OMC approved extraction on-site. E. Potentially Hazardous Extraction Methods 44:90:07:07 Based on what approved extraction method the establishment is performing, confirm the following meets the necessary requirements—storage, prep, electrical, gas monitoring, fire suppression and exhaust systems F. Extraction Using Inherently Hazardous Substances 44:90:07:08 Based on what approved extraction method the establishment is performing, confirm the following meets the necessary requirements – storage, prep, electrical, gas monitoring, fire suppression, exhaust systems, flammable gas storage G. Edible Cannabis Products 44:90:07:09- Confirm the establishment has all of the following: foodservice license, Certified Food Service Manager, and meets local foodservice requirements 3. Record Keeping A. Cannabis Product Manufacturing Facility Inventory Records (44:90:11:07)- Confirm that the establishment meets all the listed requirements in 44:90:11:07 4. Sampling and Testing A. Mandatory Testing Prior to Transfer for Retail Sale N/A 44:90:09:01 B. Prohibited Transfer of Cannabis or Cannabis Product — 44:90:09:03 Confirm no product has been transferred incorrectly prior to testing C. Retention of Certificate of Analysis 44:90:09:04 D. Creation of Batches 44:90:09:06-Confirm all batches meet the requirements listed in 44:90:09:06 E. Storage While Awaiting Test Results 44:90:09:10 i. Identification, storage, labeling, etc.		
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